

Work Order ID 163338-2

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163338

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Item ID: D3782-041 Accept *N900040100* Setup Start *NS1*

Revision ID:

Item Name: Front, Outboard Leg Assembly

Stop *NS2*

Start Date: 6/22/2017 Start Qty: 4.00

Required Date: 7/21/2017 Req'd Qty: 4.00

Reference:

Approvals: Process Plan: Date: JUL 03 2017 Tooling: Date: QC: Date: SPC (Y/N): Date:

Run Start *NR1* Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D3782	Rev B ✓
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100	Pick Kit	0.00							
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100

Packaging	Memo	0.00							
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Packaging

110	Small Fab	0.00							
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110

Small Fab	Memo	0.54							
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Small Fab

l-assemble as per dwg D3782
 ****install AN45-13A eye bolt as shown for D412-769-041****
 ****install AN45-13A eye bolt in reverse for D412-769-042****

120	QC5- Inspect part completeness to step on W/O	0.00							
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120

QC	Memo	0.08							
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Quality Control

DAS
30
9-89

Sub

3

*MLL
17-9-5*

3

Ø

SEP 07 2017

DAS
19
9-89

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Item ID: D3782-041 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Front, Outboard Leg Assembly
 Start Date: 6/22/2017 Start Qty: 4.00 *4* Cust Item ID:
 Required Date: 7/21/2017 Req'd Qty: 4.00 *4* Customer:
 Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <i>STZ</i>	0.00				3	<i>DAS</i> 6 9-89	SEP 08 2017	
130	Memo	0.04							
Packaging									
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140	Memo	0.40							
QC									
Quality Control									

SEP 07 2017

DAS
21
9-89

Picklist Print

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Work Order ID: 163338

163338

Parent Item: D3782-041

D3782-041

Parent Item Name: Front, Outboard Leg Assembly

Start Date: 6/22/2017

Required Date: 7/21/2017

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A 08-05-19 new issue DD verified by:ec
IPP Rev:B 08-06-17 rev.A as per dwg DD verified by:EC IPP
Rev:C 10.02.22 revB as per dwg DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3768-1		Manufactured	No			110	Each	3.0000	1	4		AUG 02 2017	
D3768-1									**	163911X/			
Front Inboard Leg													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST252		3							
				143782		3							
D3787-1		Manufactured	No			110	Each	11.0000	1	4			
D3787-1									**			AUG 02 2017	
Foot													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST253		11							
				150079		5							
				156140		6							
D3762-041		Manufactured	No			110	Each	2.0000	1	4			
D3762-041									**			AUG 02 2017	
Front Leg Fitting Assembly													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST251		2							
				143783		2							

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Parent Item: D3782-041

D3782-041

Parent Item Name: Front, Outboard Leg Assembly

Start Date: 6/22/2017

Required Date: 7/21/2017

Start Qty: 4.00

Required Qty: 4.00

AN45-13A

Purchased

No

110

Each

16.0000

1

4

AN45-13A

EYE BOLT

**

SA

AUG 02 2017

Location

Loc Qty

Loc Code

ST329

5

m137710

5

ST339

11

m136047

1

m136740

10

AN5-13A

Purchased

No

110

Each

34.0000

1

4

AN5-13A

BOLT

**

SA

AUG 02 2017

Location

Loc Qty

Loc Code

ST338

34

m136931

34

MS21042L5

Purchased

No

110

Each

579.0000

2

8

MS21042L5

Nut

**

SA

AUG 02 2017

Location

Loc Qty

Loc Code

GA

12

m127813

12

ST303

567

m137478

67

m137587

500

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Parent Item: D3782-041

D3782-041

Parent Item Name: Front, Outboard Leg Assembly

Start Date: 6/22/2017

Required Date: 7/21/2017

Start Qty: 4.00

Required Qty: 4.00

NAS1149D0563J

Purchased

No

110

Each

1,631.000

3

12

NAS1149D0563.J

**

Washer

SQ

AUG 02 2017

LocationLoc QtyLoc Code

GA

108

m135774

108

ST260a

700

m137820

700

ST263

823

m137587

823

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Shop Packet Print

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